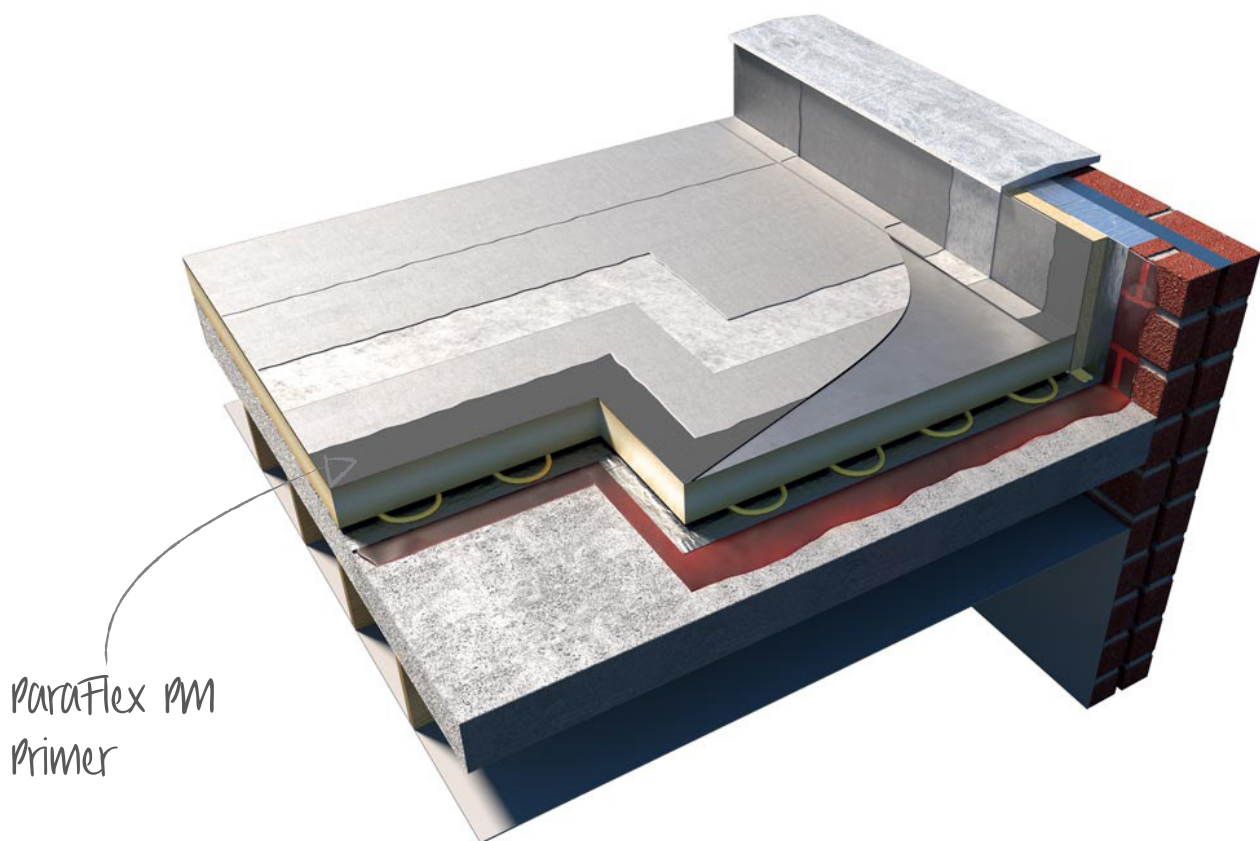


# ParaFlex PM Primer

## Product Data Sheet



# ParaFlex

## PM Primer

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### General Information

**ParaFlex PM Primer** is a primer system comprised of a low-viscosity colourless reaction resin based on methyl methacrylate and a hardener powder.

ParaFlex PM Primer is a primer with excellent adhesion to metal and concrete (e.g. iron, aluminium and waterproof concrete structures) also to ceramic surfaces, marble and granite. ParaFlex PM Primer may only be used without filler. Tests should generally be made on curing and adhesion to the substrate.

### Directions of application

The surface to be primed must be dry, free from dust, grease or oil, and have good adhesion and load-bearing properties. Loose tiles and tiles with cavities behind should be removed. Before applying the primer, remove all corrosion from metal substrates by sanding and/or blast-cleaning.

### Mixing

The amount of hardener required is dependent on temperature. For details see the container lid. The adhesive base should be applied as a sealed film with blanket coverage and in principle should be sprinkled with quartz sand of grain size 0.3 - 0.7 mm or 0.4 - 0.8 mm. Please also refer to our instructions on priming and our technical information sheets.

### Delivery conditions

#### Delivery form

10.00 kg

#### Storage and shelf life

If container is kept closed and storage temperature held constant between + 15° and + 20° centigrade, the product may be used for up to 6 months.



# ParaFlex

## PM Primer

### Declared Performance

ESSENTIAL CHARACTERISTICS	PERFORMANCE
Basis	Methyl methacrylate resin
Consumption	approx. 400 - 500 g/m <sup>2</sup> depending on porosity of the substrate
Pot life	approx. 15 min. at + 20° centigrade
Curing time (curing with hardener)	approx. 30 min. at + 20° centigrade
Minimum working temperature	- 5° centigrade
Temperature resistance	- 20° centigrade to + 80° centigrade (after curing)
Cleaning in fresh condition	ParaFlex Cleaner

This information given in good faith and is based on the latest knowledge available to Radmat Building products Ltd. Whilst every effort has been made to ensure that the contents of the publication are current while going to press, customers are advised that products, techniques and codes of practice are under constant review and liable to change without notice.

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